

ACRO METAL STAMPING

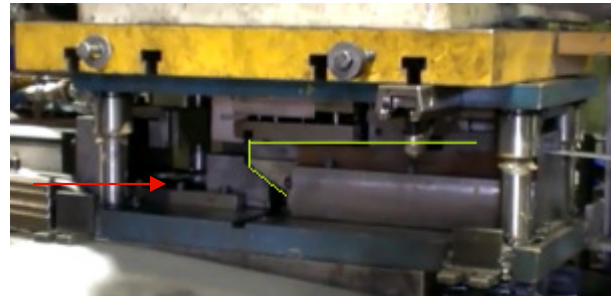
ISO 9001-2008 Certified. Established 1942



How the Acro Press Technology Can Reduce Your Costs

Lower Part Costs:

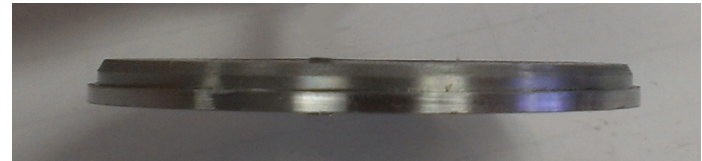
- More Parts per Hour can be Produced.
- Servo Presses use Material More Efficiently
- Can Perform In-Die Operations



J-Bend Used to require 2 Operations
= 50% Reduction in Labor Cost

Lower Tooling Costs:

- More Processes in Fewer Operations
= Smaller & Less Expensive Tools



Step Used to have to be Machined
= 75% Reduction in Labor Cost

Lower Maintenance Costs:

- Less Wear on Presses means More Up-Time
- Less Jarring means Longer Lasting Tools

Improved Drawing & Forming:

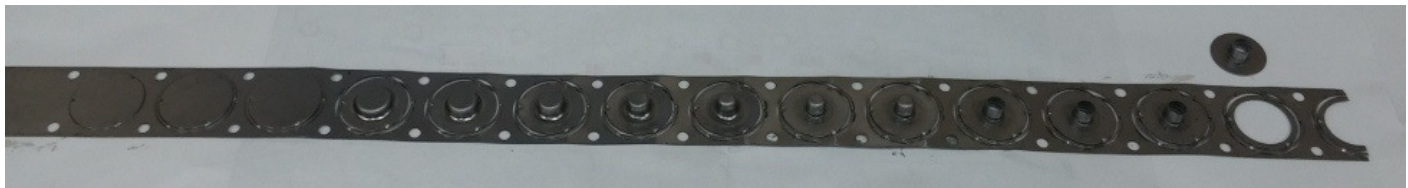
- Eliminate Secondary Ops & Machining
- Stamp Parts that Required Casting



Draw Used to have to Run Slowly in More Stations
= 25% Reduction in Labor & Tooling Cost

Greater Precision:

- Stamp Parts that Required Laser Cutting



Extrusion Used to have to be Cast
= 50% Reduction in Part & Tooling Cost

Acro Has the Most Servo Presses in the Midwest

- 2-220 TON KOMATSU SERVO PRESS H1F200
- 1-110 TON KAMATSU SERVO PRESS H1F110
- 1-80 TON KAMATSU SERVO PRESS H1F80
- 1-60 TON KAMATSU SERVO PRESS H1F60
- 1-45 TON KAMATSU SERVO PRESS H1F45



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